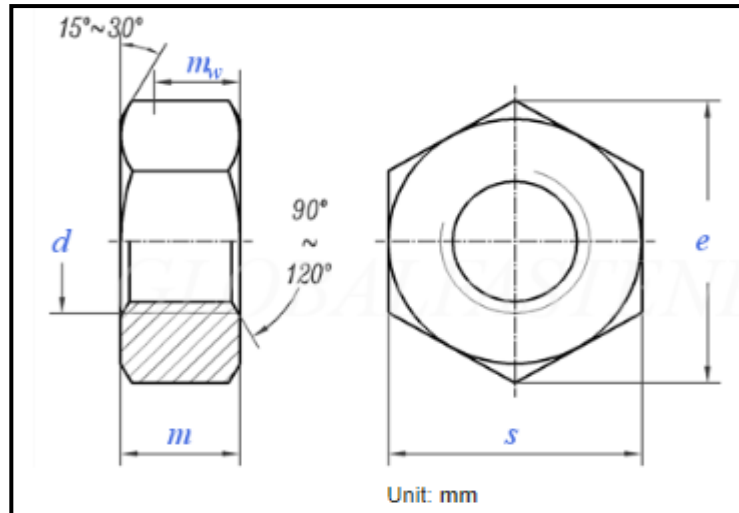




nufast Ltd.

PRODUCTION DRAWING

HEXAGON NUTS COMPLIANT TO ISO 4034



SIZE d	PITCH	s		e	m		m _w
		Min.	Max.	Min.	Min.	Max.	Min.
M5	0.80	7.64	8.00	8.63	4.40	5.60	3.50
M6	1.00	9.64	10.00	10.89	4.90	6.40	3.70
M8	1.25	12.57	13.00	14.20	6.40	7.90	5.10
M10	1.50	15.57	16.00	17.59	8.00	9.50	6.40
M12	1.75	17.57	15.00	19.85	10.40	12.20	8.30
M14	2.00	20.16	21.00	22.78	12.10	13.90	9.70
M16	2.00	23.16	24.00	26.17	14.10	15.90	11.30
M20	2.50	29.16	30.00	32.95	16.90	19.00	13.50

PROOF LOAD - TEST REQUIREMENTS

ISO 898 / 2: 1992

SCREW A HARDENED MANDREL INTO THE TEST WELDNUT ENSURING THAT A MINIMUM 3THREE FULL THREADS ARE PROJECTING OUT OF THE NUT. LOAD AS ABOVE TO BE APPLIED FOR 15 SECONDS. THE LOAD STATED IS A MINIMUM LOAD AND MUST BE ACHIEVED. AFTER A SUCCESSFUL TEST THE MANDREL MUST BE CAPABLE OF REMOVAL BY FINGER TURN, AN INITIAL HALF TURN BY WRENCH IF REQUIRED IS PERMISSBLE.

EXTRACT FROM ISO 4034—2012

FORMAT TO SYSTEM	25/06/2014	AMMENDMENTS	
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NUFAST PART NUMBER

ISO 4034