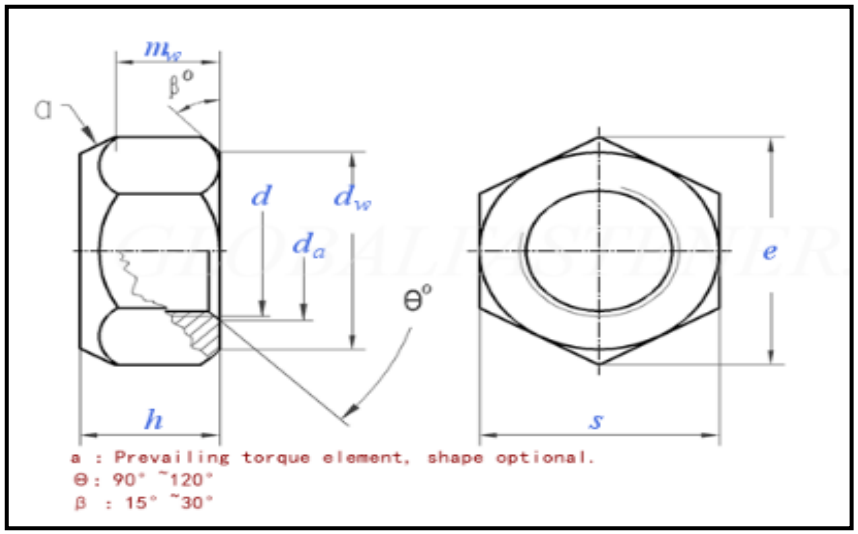
nufast ltd. PRODUCTION DRAWING

PREVAILING TORQUE ALL METAL HEXAGON NUT COMPLIANT TO DIN 980V



SIZE d	PITCH	da		dw	h		m_w	e	s	
		Min.	Max.	Min.	Min.	Max.	Min.	Min.	Min.	Max.
M6	1.00	6.00	6.75	8.90	5.70	6.00	3.30	11.05	9.78	9.90
M8	1.25	8.00	8.75	11.60	7.50	8.00	4.40	14.38	12.73	12.90
M10	1.50	10.00	10.80	15.60	9.00	10.00	5.50	18.90	16.73	16.90
M12	1.75	12.00	13.00	17.40	11.00	12.00	6.60	21.10	18.67	18.90
M14	2.00	14.00	15.10	20.50	12.00	14.00	7.70	24.49	21.67	21.90
M16	2.00	16.00	17.30	22.50	14.00	16.00	8.80	26.75	23.67	23.90
M18	2.50	18.00	19.50	24.90	16.00	18.00	9.90	29.56	26.16	26.90
M20	2.50	20.00	21.60	27.70	18.00	20.00	11.00	32.95	29.16	29.90

PROOF LOAD - TEST REQUIREMENTS
ISO 898 / 2: 1992

SCREW A HARDENED MANDREL INTO THE TEST WELDNUT ENSURING THAT A MINIMUM 3THREE FULL THREADS ARE PROJECTING OUT OF THE NUT.LOAD AS ABOVE TO BE APPLIED FOR 15 SECONDS. THE LOAD STATED IS A MINIMUM LOAD AND MUST BE ACHIEVED. AFTER A SUCCESSFUL TEST THE MANDREL MUST BE CAPABLE OF REMOVAL BY FINGER TURN, AN INITIAL HALF TURN BY WRENCH IF REQUIRED IS PERMISSABLE.

EXTRACT FROM DIN 980V—1987			
FORMAT TO SYSTEM	25/06/2014	AMMENDMENTS	
NUFAST PART NUMBER			**DIN 980V**