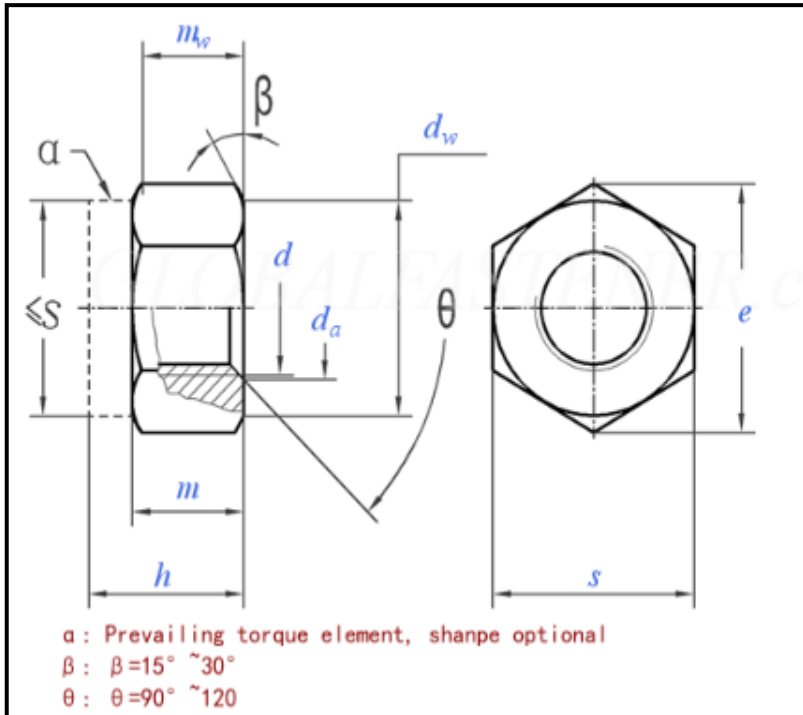




nufast Ltd.

PRODUCTION DRAWING

PREVAILING TORQUE HEXAGON NUTS WITH NON-METALLIC INSERT COMPLIANT TO DIN 982



SIZE d	PITCH	s		e	m	m _w	d _a		d _w	h	
		Min.	Max.	Min.	Min.	Min.	Min.	Max.	Min.	Min.	Max.
M5	0.80	7.78	8.00	8.79	4.40	3.52	5.00	5.75	6.90	6.00	6.30
M6	1.00	9.78	10.00	11.05	4.90	3.92	6.00	6.75	8.90	7.70	8.00
M8	1.25	12.73	13.00	14.38	6.44	5.15	8.00	8.75	11.60	9.14	9.50
M10	1.50	16.73	17.00	18.90	8.04	6.43	10.00	10.80	15.60	11.14	11.50
M12	1.75	18.67	19.00	21.10	10.37	8.30	12.00	13.00	17.40	13.64	14.00
M14	2.00	21.67	22.00	24.49	12.10	9.68	14.00	15.10	20.50	15.30	16.00
M16	2.00	23.67	24.00	26.75	14.10	11.28	16.00	17.30	22.50	17.30	18.00
M18	2.50	26.16	27.00	29.56	15.10	12.08	18.00	19.50	24.90	19.16	20.00
M20	2.50	29.16	30.00	32.95	16.90	13.52	20.00	21.60	27.70	20.70	22.00
M22	2.50	31.00	32.00	35.03	18.10	14.48	22.00	23.70	29.50	23.70	25.00
M24	3.00	35.00	36.00	39.55	20.20	16.16	24.00	25.90	33.20	26.70	28.00

PROOF LOAD - TEST REQUIREMENTS

ISO 898 / 2: 1992

SCREW A HARDENED MANDREL INTO THE TEST WELDNUT ENSURING THAT A MINIMUM THREE FULL THREADS ARE PROJECTING OUT OF THE NUT. LOAD AS ABOVE TO BE APPLIED FOR 15 SECONDS. THE LOAD STATED IS A MINIMUM LOAD AND MUST BE ACHIEVED. AFTER A SUCCESSFUL TEST THE MANDREL MUST BE CAPABLE OF REMOVAL BY FINGER TURN, AN INITIAL HALF TURN BY WRENCH IF REQUIRED IS PERMISSIBLE.

EXTRACT FROM DIN 982—1987

FORMAT TO SYSTEM 25/06/2014 AMMENDMENTS

NUFAST PART NUMBER

DIN 982